

COD 11[®] bushings

HIGH RESISTANCE TO WEAR AND SEIZURE UNDER HARD WORKING CONDITIONS SUCH AS HIGH PRESSURE, CORROSION, ABRASION, SHOCKS AND LOW MAINTENANCE

The COD 11 bushing is a machined bearing with excellent resistance to wear and seizure. With these bearings, the intervals of lubrication are considerably increased.

Examples of applications

Harbors installations – Propeller shaft bearing – Offshore lifting platform – Screw and swivel for automatic adjustment of ingot mould sides - Joints of continuous casting chain - Gasholder roller bushings - Bushing blocks for overhead cranes - Guide bushings for piston pumps (offshore) – etc...

Surface characteristics

The surface topography of the COD 11 bushings provides large grease reservoirs. Different forms are available: holes, cavities, cross hatching, while maintaining an optimum load distribution.

The diffusion surface treatment provides high surface hardness and an excellent resistance to seizure and wear.

Conditions of use

Static pressure max (MPa)	200
Dynamic pressure max (MPa)	60
Speed (m/s)	0.2
Max Temp (°C)	250 with periodic greasing 350 with initial greasing with
Lubrication	greased
Greasing intervals	Depending on topography



Member of HEF Groupe, tribology expert and leader in surface engineering, HEF Durferrit masters all technologies to develop customized bushings and friction components:

- Nitrocarburising specialist, owner of QPQ®, TENIFER®, ARCOR®, SURSULF®, TUFFTRIDE®...
- Low friction, anti-corrosion coatings: lamellar zinc, PTFE & MoS2 coatings...
- PVD & CVD coatings expert: DLC (aC:H, TaC), hard coatings (CrN, TiN,...): CERTESS® Anti-seizure treatment: STANAL[®] 400 (for stainless steel), DELSUN[®] (for bronze and cupper alloys)

















Bushing inner diameter	H9
Bushing outer diameter	р6
Housing	H7
Shaft tolerances	f7
Shaft roughness	Ra < 0.8
Shaft hardness	> 56 HRC

Assembly instructions

COD 11[®] bushings are best assembled by press fitting or by nitrogen mounting (Other assembly techniques can also be used. If necessary, please contact HEF DURFERRIT prior to use.)

Available basic forms

Different forms are available with COD 11[®] technology: Cylindrical or flanged bushings, sliding plates, thrust washers...

Customizable bushings and products

COD 11[®] bushings may be customized to answer your specific needs. Surface topography may be adapted depending on your conditions: BH holes, cross hatching...

Counter shaft

For optimal performances, special HEF DURFERRIT shafts are available from HEF: COD[®] ST, COD[®] STC...

Shafts for marine applications: in sea water environment, we recommend COD[®] EM shafts.

Large testing capabilities and strong R&D

- 60 tribologists and R&D engineers
- More than 30 test benches, customizable tribometers
- Studies in special environment: Cryogenic, high temperature, water, oil, grease, dust ...
- More than 2 500 studies in various industries
- More than 600 patents





The COD 11[®] bushing is based on our experience in the field of tribology. Therefore, it should be tested and validated in your real working conditions before being adopted for permanent use.

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You have a friction problem? HEF DURFERRIT has the solution!